

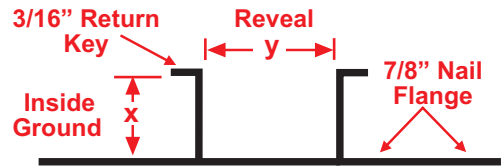
# EXTRUDED ALUMINUM

## Ordering

Knowing the names of the dimensions that comprise a vent, reveal or other extruded aluminum trim can help greatly in selecting the specific product you need. When ordering, you may refer to the drawing shown to the right. Point-to-Point is the distance from one point to another, and the "ground" (Outside Ground) is the height of the point. These two dimensions are of primary concern when ordering.

These products are manufactured in extruded aluminum. Custom shapes and radius shapes are available as are factory finishes.

Please note not all extruded aluminum items are available in stock in all size combinations listed. Please call 1-87-Stockton to verify availability.



**Note:** When factoring in the thickness of the material, all PCS style trims measure a full 7/8" thickness for conventional 3 coat stucco.

## Radius Shapes (Curving is limited. Please consult factory for details)

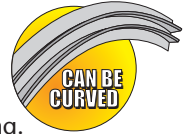
### Type of Curves

Most of Stockton's extruded aluminum shapes can be ordered curved. For tight radius requirement, certain shapes have minimum curving ability based on the radius dimension and direction needed. Please consult us prior to ordering.

Due to the curving process, only 8 usable feet are available from a 10' length. Please indicate the amount of material required in usable feet. All material will be rounded up to a 10' length. (As an example, 54 LF usable will be rounded up to 60 LF). Please specify the point of radius (face of plaster, face of framing, center of reveal, etc.), as well as indicate the direction of the curve from the diagrams on this page.

**Note:** The radius is pulled towards the arrow that appears on each diagram of the types of curves available.

**Note:** All the extruded moldings can be curved. However, there are limitations on the direction of the curve and the tightness of the curve based on the profile/shape.



RADIUS – TYPE 1	RADIUS – TYPE 2	RADIUS – TYPE 3	RADIUS – TYPE 4
Arch	Reverse Arch	Outside Curve	Inside Curve
Point of Measurement	Point of Measurement	Point of Measurement	Point of Measurement
Direction of Curve	Direction of Curve	Direction of Curve	Direction of Curve
Condition – Concave	Condition – Convex	Condition – Hardway	Condition – Hardway

### Quick Hole Reference

**Vent Holes/Slots:** Are for air flow.

**Weep Holes/Slots:** Are for water/moisture release.

**Key Holes/Slots:** Are to give mud/stucco something to grab on to.